JaceApparel

Custom Cycling Clothing

Specification Sheet

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01 ORDER FACTS

MINIMUM ORDER	100 pcs per colour.
COLOUR AND SIZE	each colour is its own minimum; sizes mix inside one.
PROTOTYPE SAMPLE	7-10 working days from the tech pack locking.
FIT REVISIONS	3-5 fit revisions inside that window.
SAMPLE CHARGE	US$80-150 per style, credited on bulk 500+.
BULK PRODUCTION	7-15 working days from the sealed sample.
FINAL INSPECTION	AQL 2.5.
FREIGHT	DDP, DAP or DPU, whichever the destination allows.
TRANSIT	air 5-7 days, sea 30-45 days.
STANDARDS HELD	OEKO-TEX Standard 100, BSCI and GRS.
CERTIFICATES	issued with the quote, not held until dispatch.

02 THE MILL

20,000 sqm floor | 400+ people | ~1,000,000 pcs a year | operating since 2015.

Sampling, bulk and final inspection all run on one site, so what is approved at the sample is what the line works to.

03 THE NINE PIECES

Every piece is cut to your own block and panel layout. The lines below say what each one is for; the measurements come off your chart.

01 Jerseys - race or athletic, three to five panels, flatlock seams and a silicone hem gripper.

02 Bib shorts - anchored at the shoulder, eight to twelve panels, raw-cut leg ends.

03 Skinsuits - one piece to the shoulder for time trial, track and triathlon; bonded or flatlocked.

04 Wind jackets - a packable layer; shell, lining and sleeve, taped where water pools.

05 Vests - sleeveless over a jersey; front and back panels, mesh at the back.

06 Leg tights - four-panel legs with the knee shaped rather than seamed straight; ankle zip optional.

07 Crew socks - one knitted tube, hand-linked toe, ribbed cuff.

08 Arm warmers - a single tapered panel each, silicone band at the top.

09 Riding caps - four-panel with your choice of peak, elasticated band inside.

04 DECORATION

A Panel sublimation - print laid into the panel before it is cut, so colour runs across seams and zips. For full kit graphics and all-over club designs.

B Screen printing - ink on top of the fabric, solid and opaque; works on a flat panel with few colours. For block colour, numbering and sponsor marks.

C Heat transfer - cut vinyl or printed film pressed on after sewing, so it can cross a seam or sit over a pocket. For names, numbers and short runs.

D Embroidery - stitched thread, raised and hard-wearing, kept small on stretch fabric. For crests, wordmarks and caps.

05 FITS

1 Race fit - close through the chest and hem, front cut shorter than the back.

2 Athletic fit - follows the body without gripping it, over longer days.

3 Comfort fit - more room through the chest and thigh, for touring and club rides.

06 FABRIC DIRECTIONS

- A Lightweight knit - moves sweat off the skin and dries fast. Summer jerseys, sleeves and club kit.
- B Brushed thermal - fleeced inside, holds warmth without a bulky layer. Winter tights, jackets and warmers.
- C Wind-resistant shell - blocks wind at the front, sheds light rain, breathable at the back. Gilets and wind jackets.
- D Compression knit - denser knit held through the pedal stroke, at the pressure your own spec sets. Bibs, tights and support panels.
- E Open mesh - loose, open structure. Underarm and back panels.
- F Recycled knit - spun from reclaimed fibre. For ranges and events with a sustainability line.

Weight and blend are quoted off your own tech pack. Nothing above is a stock fabric.

07 COMPONENTS

- A Chamois and pads - density, width and shape read off the rider, then set into the short.
- B Leg grippers - silicone bands calibrated on the sample, not at a stock strength.
- C Seams and stitchery - flatlock joins, or bonded where the fabric suits it.
- D Raw-cut edges - lasered hems and armholes that hold their own edge.

08 HOW TO START

Have the piece list, the sizes, the quantities per colour and where the kit is ridden to hand. A jersey you already wear is as useful as a drawing.

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ENQUIRY jaceapparel.com/contact/

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